

BUSSOLE DI FORATURA

LONG AND SHORT PIERCING BUSHES

CODICE / Item no.

DIN172

Tolleranze: F7 per \varnothing D1-
n6 per \varnothing D2

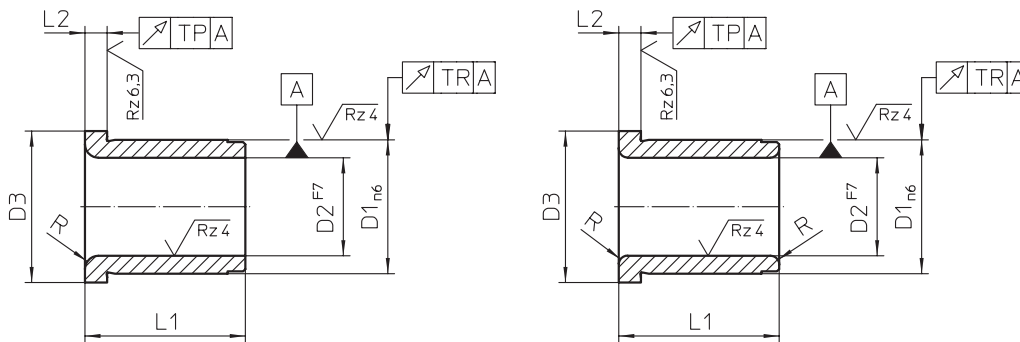
Tolerance: F7 for \varnothing D1 - n6 for \varnothing D2

Esecuzione: Temperate,
rinvenute, rettificate

Execution: Hardenend, tempered,
grinded

Durezza: Hrc 58 \pm 62

Hardness: Hrc 58 \pm 62



SU RUCHIESTA FORMA B
(Raggio interno alle due estremità)

D2	D1	D3	R	L2	L1		
					corta	media	lunga
0,4...1,0	3	6	1	2,0	6	9	-
1,1...1,8	4	7					
1,9...2,6	5	8					
2,7...3,3	6	9		2,5	8	12	16
3,4...4,0	7	10					
4,1...5,0	8	11					
5,1...6,0	10	13	1,5	3,0	10	16	20
6,1...8,0	12	15					
8,1...10,0	15	18					
10,1...12,0	18	22	2	4,0	12	20	25
12,1...15,0	22	26					
15,5...18,0	26	30					
18,5...22,0	30	34	3	5,0	20	36	45
22,5...26,0	35	39					
26,5...30,0	42	46					
30,5...35,0	48	52					

FORO D2 < 15 PROGRESSIONE 0,1
D2 > 15 PROGRESSIONE 0,5

ESEMPIO DI ORDINAZIONE DIN172 D2 x D1 x L1
ORDERING EXAMPLE DIN172 D2 x D1 x L1