

MATRICI DI TRACIATURA ISO 8977 CON SCARICO CONICO

PIERCING DIE BUSHES WITH CLEARANCE ANGLE

CODICE / Item no.

MUC

Materiale: HSS

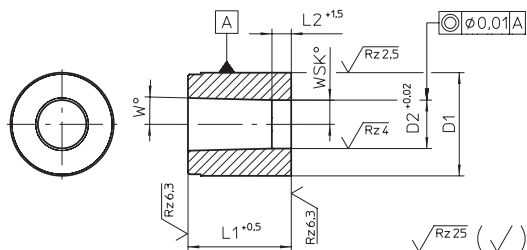
Material: HSS

Esecuzione: Temprata,
rinvenuta e rettificata

Execution: Hardened, tempered
and ground

Durezza: Hrc 58 + 62

Hardness: Hrc 58 + 62



D1	D2	L1	L2 ^{+1,5}			W°
			Standard	Alt.1	Alt.2	
10	1,6 - 5,0	22 25 28 30 32 35	4	5	3	1°
13	3,0 - 7,2		5	8		
16	5,0 - 8,8			10		
20	5,5 - 11,0		6			
22	7,5 - 14,0					
25	9,5 - 16,5		8			
32	13,0 - 20,0					
38	16,0 - 26,0					
40	16,6 - 26,0					
45	22,0 - 31,0					
50	24,0 - 34,0					
56	26,0 - 38,0					
63	30,0 - 43,0					
71	34,0 - 48,0					

ESEMPIO DI ORDINAZIONE MUC D1 x D2 x L1
ORDERING EXAMPLE MUC D1 x D2 x L1

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PIERCING DIE BUSHES WITH CLEARANCE ANGLE

CODICE / Item no.

MMC

Materiale: HSS

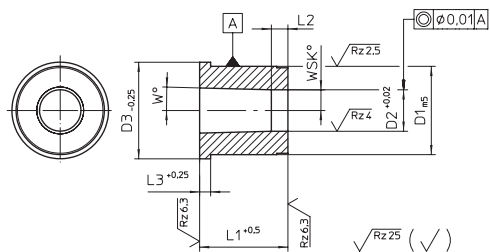
Material: HSS

Esecuzione: Temprata,
rinvenuta e rettificata

Execution: Hardened, tempered
and ground

Durezza: Hrc 58 + 62

Hardness: Hrc 58 + 62



D1	D2	D3	L1	L2 ^{+1,5}			L3	W°
				Standard	Alt.1	Alt.2		
10	1,6 - 5,0	13	22 25 28 30 32 35	4	3	6	5	1,0°
13	1,8 - 7,2	16		5		8		
16	5,0 - 8,8	19						
20	5,5 - 11,0	23		6		12		
22	7,5 - 14,0	25						
25	9,5 - 16,5	28		8				
32	13,0 - 20,0	35						
38	16,0 - 26,0	41						
40	16,5 - 26,0	43						
45	22,0 - 31,0	48						

ESEMPIO DI ORDINAZIONE MMC D1 x D2 x L1
ORDERING EXAMPLE MMC D1 x D2 x L1

ESEGUIAMO PARTICOLARI A DISEGNO - WE PRODUCE PARTS ON DRAWING ON REQUEST