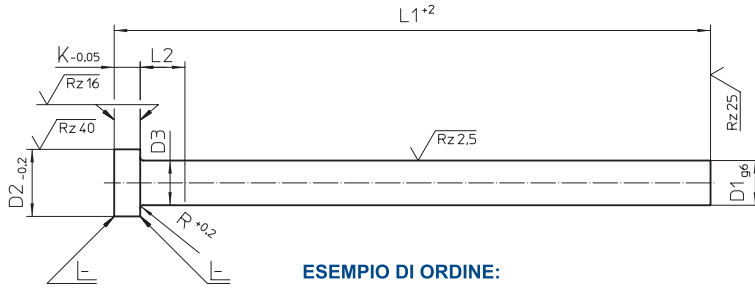


ESPULSORE TEMPRATO DIN/ISO 6751

HARDENED EJECTOR DIN/ISO 6751

CODICE / Item no.

A101



FORMA AWS

ESEMPIO DI ORDINE:
10 PEZZI A101 Ø5,0 x 100

ORDERING - EXAMPLE:
10 PIECES A101 Ø5,0 x 100

Materiale: Acciaio legato da utensili (WS)

Material: Alloy steel tool (WS)

Esecuzione: Temprato, stelo rettificato e lappato testa riscalcata a caldo

Execution: Hardened, ground and lapped rod hot head modeled

Durezza: Stelo 58...62 Rc testa 40...50 Rc

Hardness: Stem 58...62 Rc head 40...50 Rc

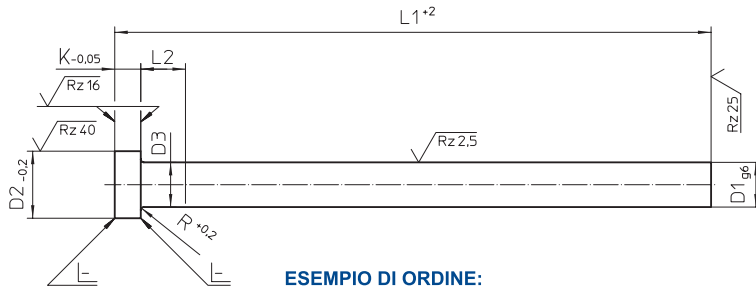
Diam. d1 g6	d _{2-0,2}	d ₃	k _{-0,05}	r ^{+0,2}	l ₂	l ₁ ⁺²													
						40	63	80	100	125	160	200	250	315					
1	2,5	d ₁ ^{+0,03}	1,2	0,2	≤ 5	♦	♦	♦	♦	♦	♦	♦	♦						
1,1						♦	♦	♦	♦	♦	♦	♦	♦						
1,2						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,3						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,4						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,5						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,6						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,7						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,8						♦	♦	♦	♦	♦	♦	♦	♦	♦					
1,9						♦	♦	♦	♦	♦	♦	♦	♦	♦					
2	4	d ₁ ^{+0,03}	2	0,2	≤ 5					♦		♦							
2,05									♦		♦								
2,1														♦					
2,2											♦		♦		♦	♦			
2,25															♦				
2,3															♦				
2,4	5	d ₁ ^{+0,03}	2	0,2	≤ 5							♦							
2,5						♦	♦	♦	♦	♦	♦	♦	♦	♦	♦	♦			
2,6																			
2,7																	♦		
2,8																			
2,9	6	d ₁ ^{+0,03}	2	0,2	≤ 5														
3						♦	♦	♦	♦	♦	♦	♦	♦	♦	♦	♦			
3,05																			
3,1																			
3,2																		♦	
3,3																			
3,4																			
3,5	7	d ₁ ^{+0,03}	3	0,3	≤ 5			♦	♦	♦	♦	♦	♦	♦					
3,6																			
3,7																		♦	
3,8																			
3,9																			
4	8	d ₁ ^{+0,03}	3	0,3	≤ 5														
4,05						♦	♦	♦	♦	♦	♦	♦	♦	♦	♦	♦			
4,1																		♦	
4,2																		♦	
4,3																			
4,4																			
4,5																		♦	
4,6																			
4,7																			♦
4,8																			
4,9																			
5	10	d ₁ ^{+0,03}	3	0,3	≤ 5	♦	♦	♦	♦	♦	♦	♦	♦	♦					

ESPULSORE TEMPRATO DIN/ISO 6751

HARDENED EJECTOR DIN/ISO 6751

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ORDERING - EXAMPLE:
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Durezza: Stelo 58...62 Rc testa 40...50 Rc

Hardness: Stem 58...62 Rc head 40...50 Rc

Diam. d1 g6	d _{2-0.2}	d ₃	k _{-0.05}	r ^{+0.2}	l ₂	l ₁ ⁺²																
						40	63	80	100	125	160	200	250	315								
5,05	10	d ₁ ^{+0.03}	3	0,3	≤ 5					♦			♦									
5,1									♦		♦											
5,2									♦		♦	♦	♦	♦	♦							
5,3																♦						
5,4																	♦					
5,5														♦	♦	♦	♦	♦	♦			
5,6															♦			♦				
5,7																		♦				
5,8																		♦				
5,9																		♦				
6	12	d ₁ ^{+0.03}	5	0,5	≤ 6	♦	♦	♦	♦	♦	♦	♦	♦	♦	♦							
6,05																						
6,1																		♦				
6,2																		♦	♦			
6,5																		♦	♦			
7																		♦	♦			
7,2																		♦				
7,5																		♦				
8	14	d ₁ ^{+0.03}	5	0,5	≤ 8		♦	♦	♦	♦	♦	♦	♦	♦	♦							
8,05																		♦				
8,1																		♦				
8,2																		♦	♦			
8,5																		♦	♦			
9																		♦	♦			
10	16	d ₁ ^{+0.03}	5	0,5	≤ 10									♦								
10,05																						
10,1																						
10,2																			♦	♦		
10,5																			♦	♦		
11																			♦	♦		
12	18	d ₁ ^{+0.04}	7	0,8	≤ 12										♦							
12,05																						
12,1																						
12,2																						
12,5																						
13	20	d ₁ ^{+0.04}	7	0,8	≤ 16																	
13,5																						
14																						
14,5																						
15																						
16																						
18	24	d ₁ ^{+0.04}	8	0,8	≤ 16																	
20																						
25																						
25	32		10																			

ALTRE LUNGHEZZE FORNIBILI SU MISURA.
OTHER LENGTHS AVAILABLE TO MEASURE.